W.

FIG. 1

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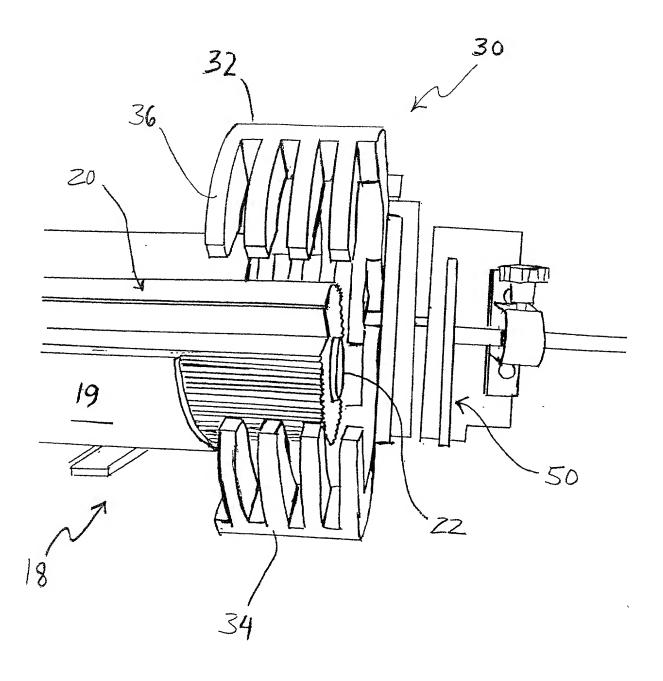


FIG-2

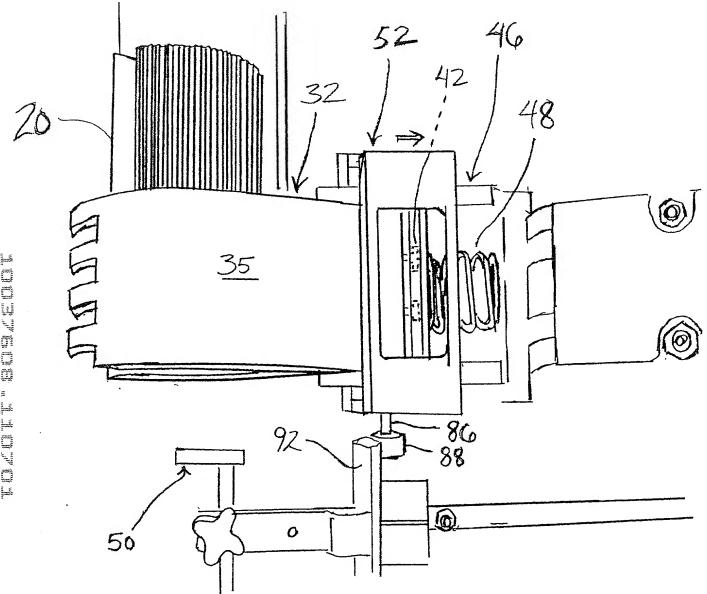
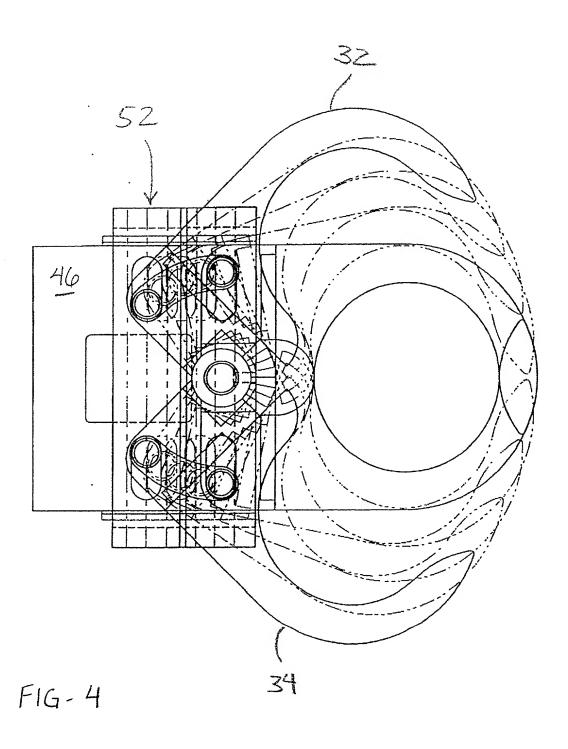
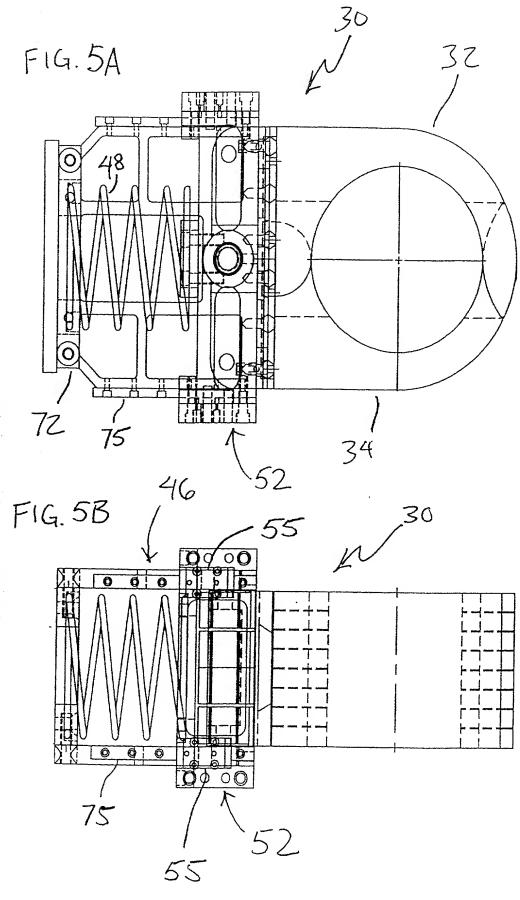
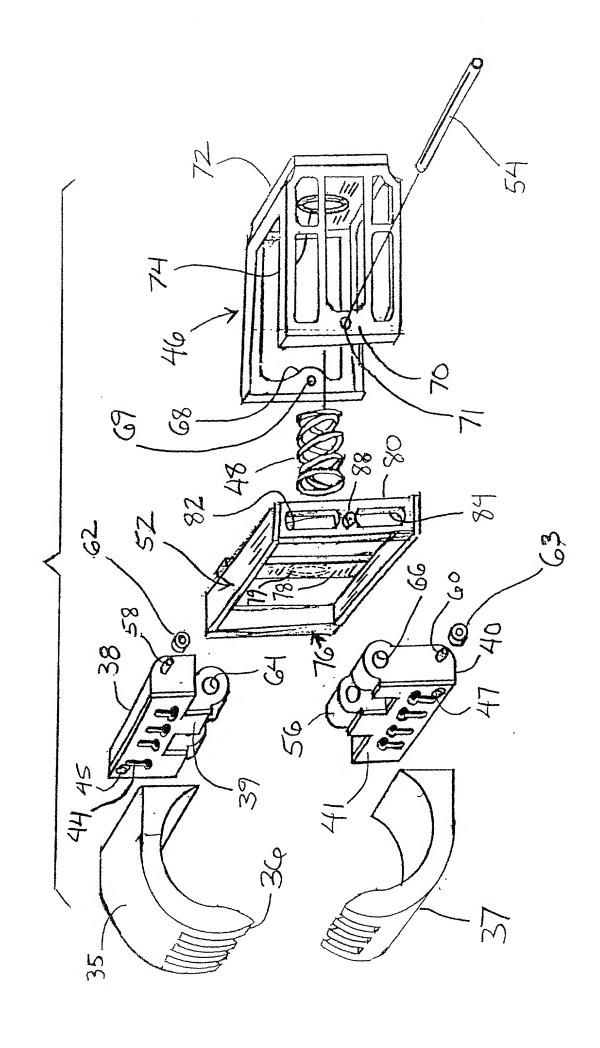


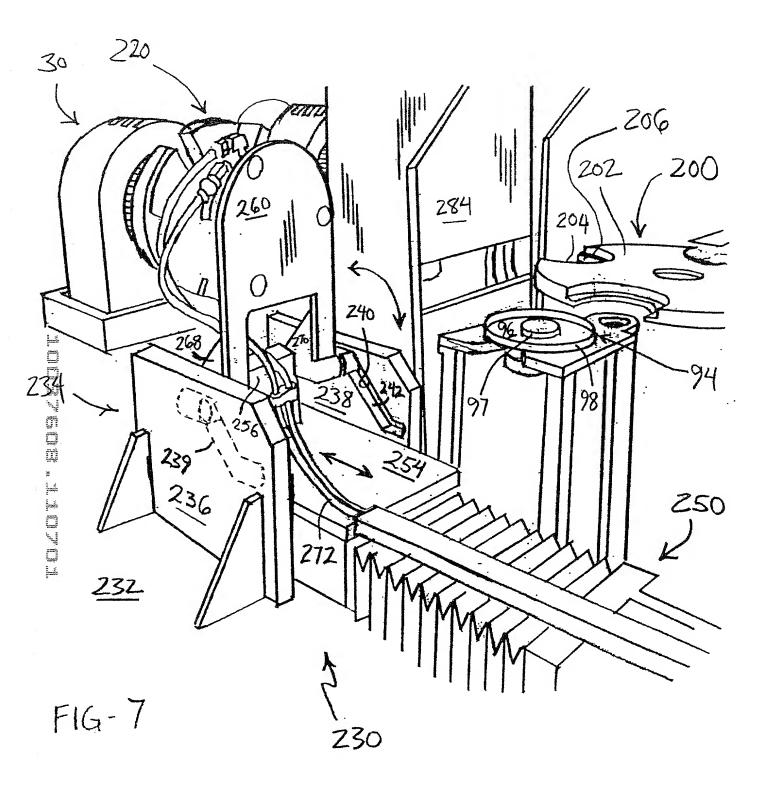
FIG-3





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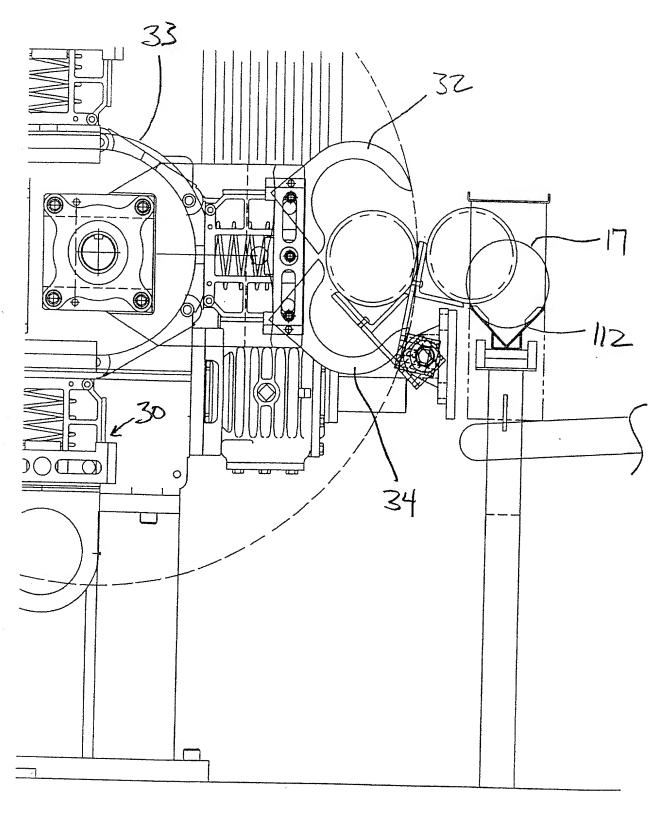
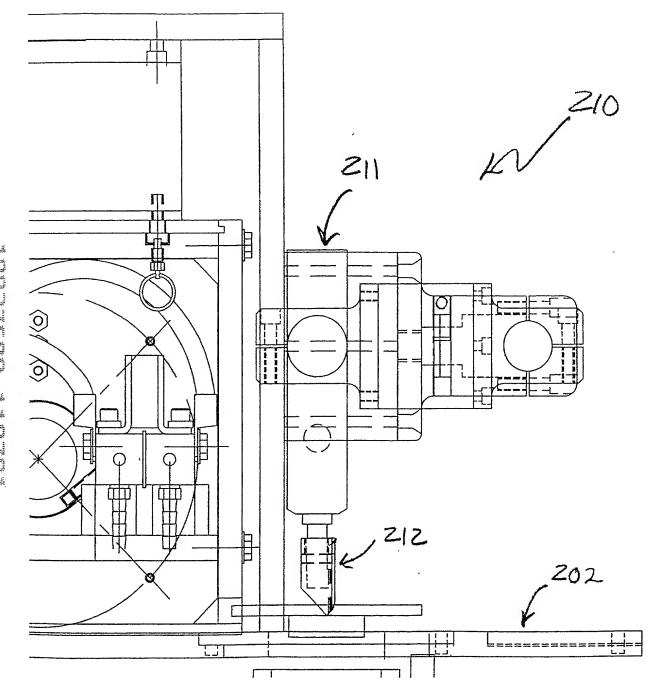
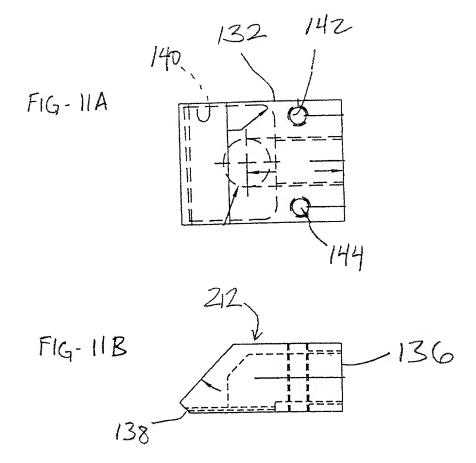
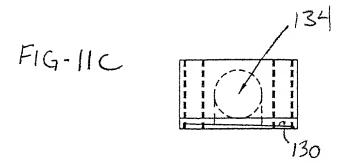
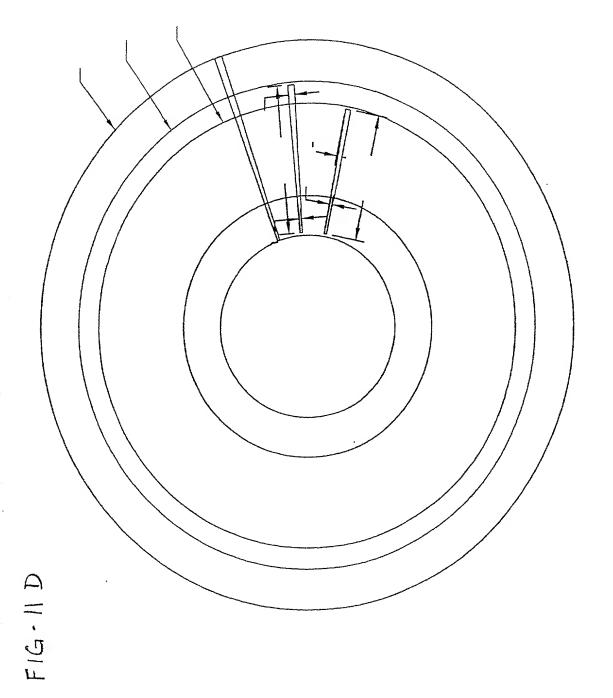


FIG-9

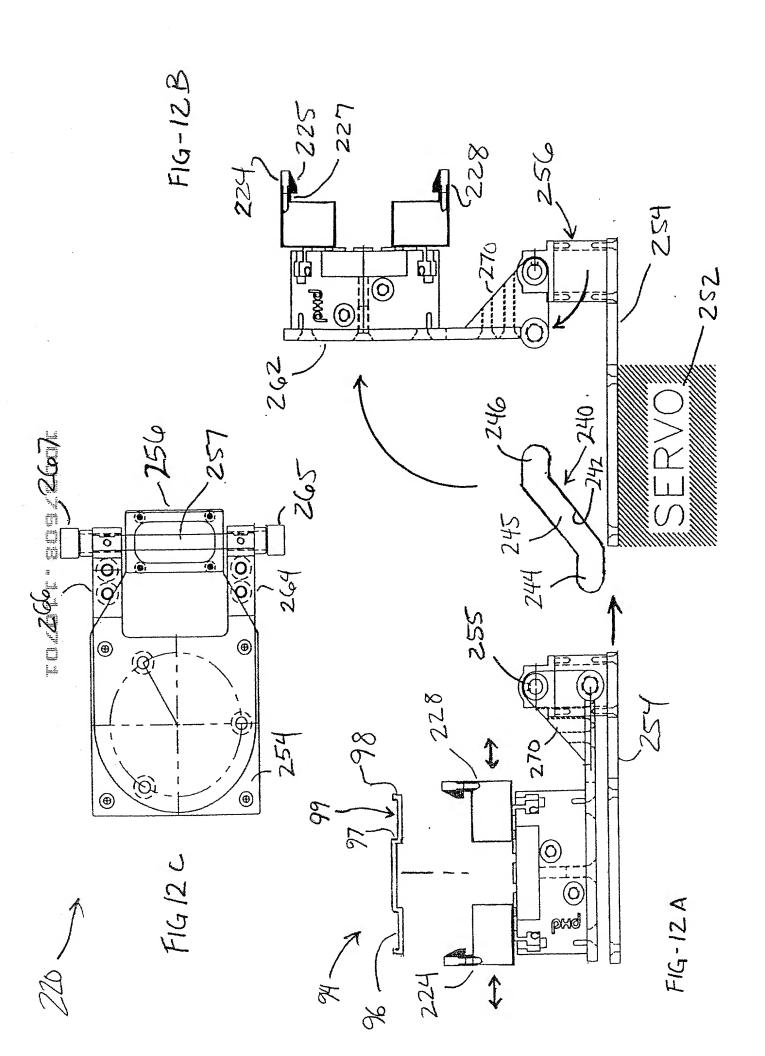


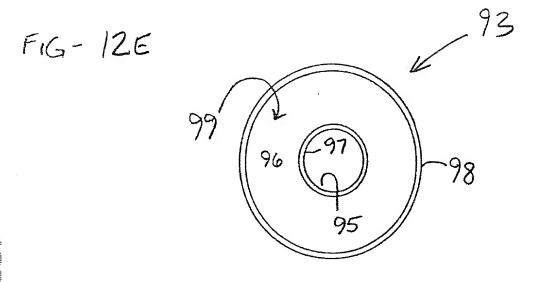


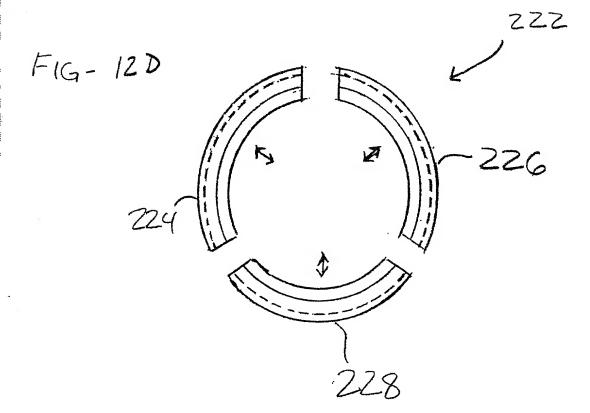


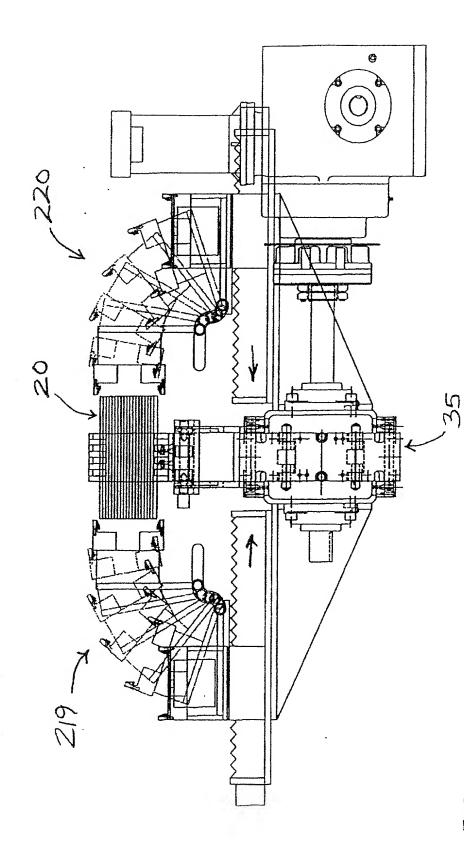


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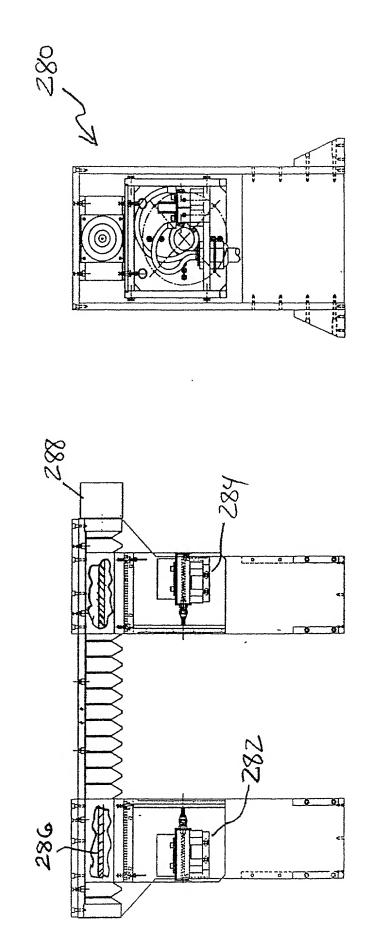






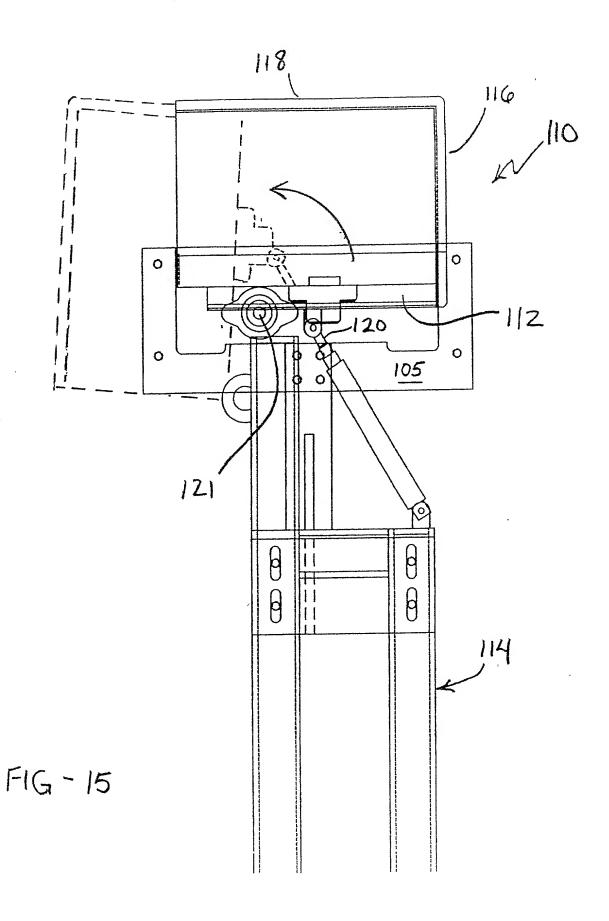
F1G-13

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HG-14A

FIG- 14C



## F1G-10

POSITION FILTER ELEMENT IN GRIPPER ASSEMBLY DISPENSE ADHESIVE INTO END CAPS USING TRAPEZOIDAL APERTURE INSTALL END CAPS ON FILTER ELEMENT WITH APPLICATORS PRE-CURE ADHESIVE USING INDUCTION HEATERS RELEASE FILTER CARTRIDE AND ROTATE FROM HORIZONTAL TO VERTICAL FINAL CURE